



Victoriano Pascual S.L. is a family-run company founded in 1960 by **Victoriano Pascual Martínez**. Today, under the **DESIREE** brand, we manufacture specialist wires for a range of applications, with special mention of those aimed at the industrial sector.

We have been able to maintain the family-run nature of the company and to create a structure that provides us with a highly-competitive **agility**. The company has proven experience in the delivery of tight-deadline orders, resolving specific problems and adapting itself to each of its client's individual needs: we provide special measurements and formats on request. We manufacture the wires that our customers demand, in the measurements they require.

Our wires are offer guaranteed **quality** and are aimed at industrial sectors that demand **reliability** and a rapid response.

## Main Product Lines

- Wire for bristle inserters.
- Flat wire for cardboard staplers.
- Industrial wires for various applications.

Our 50+ - year experience and the continuous improvement of both our production process and the quality of our wires are reflected in our current ISO 9001:2008 quality system, certified by Bureau Veritas Quality International.



## Why DESIREE wires?

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- ▶ More than 50 years manufacturing wires.
- ▶ We know its applications.
- ▶ Technical support for the selection of material.
- ▶ We manufacture to suit your needs.
- ▶ Reliability and quick response.

**Our products ▶**



## WIRE FOR BRISTLE INSERTION MACHINERY



Our brush wires are developed and manufactured exclusively for this use.

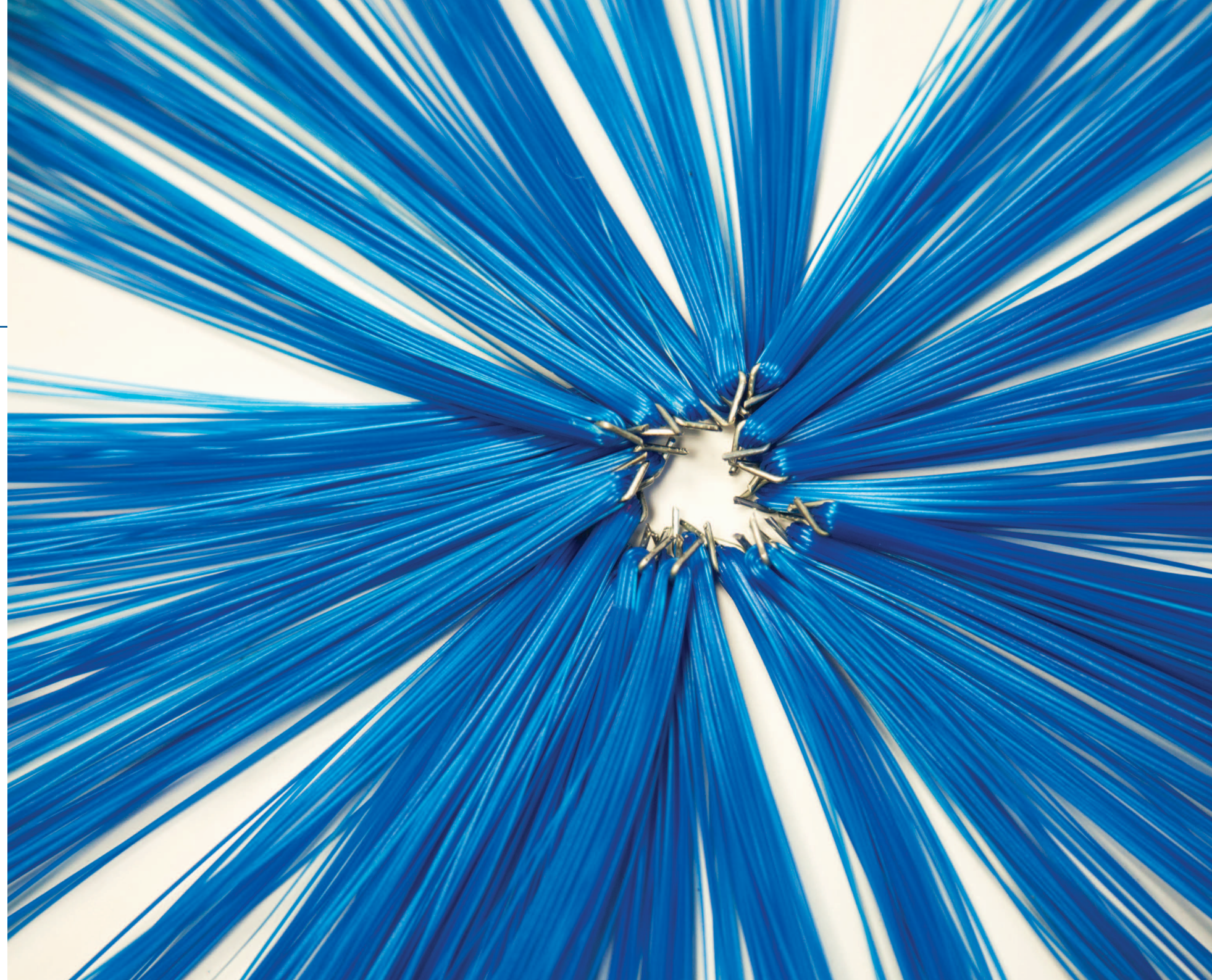
We are experts in bristle insertion machines and we know that high-quality wire improves their performance, avoiding unnecessary stoppages caused by entanglements, unstable diameters, etc.

Thanks to the selection of materials and the careful process to which they are submitted, our brush wires extend the useful life of blades and guides, thus improving the associated manufacturing costs.

All our brush wires have been subjected to a hot-dip galvanizing process to guarantee exceptional protection against corrosion and abrasion, even after the looping process.

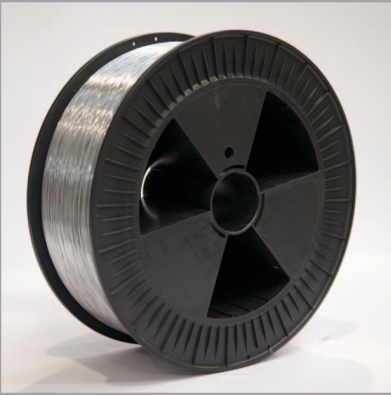
Furthermore, our variety of winding formats and accessories provide enormous benefits during the production process.

**We manufacture sizes and formats to the client's specifications.**





DS15



PLASTIC SPOOL  
For machines and applications with little demand for wire.

B200



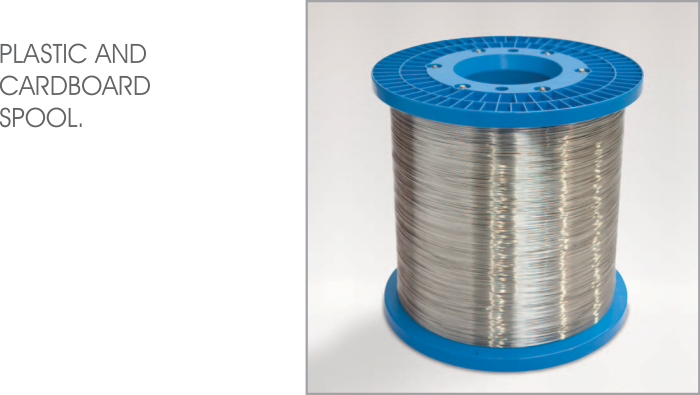
DRUM PACK.

B100



DRUM PACK.

AZ90



PLASTIC AND  
CARDBOARD  
SPOOL.

CM600



WOODEN AND  
CARDBOARD  
SPOOL.

Devanadora

WE OFFER OPTIONAL  
ACCESSORIES  
FOR THE CORRECT  
WINDING OF OUR  
WIRES.



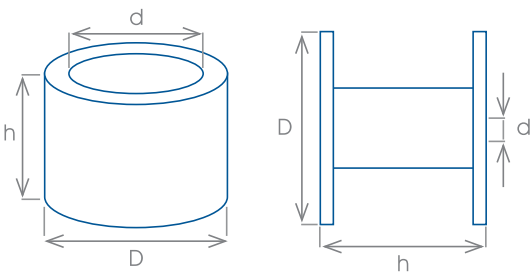
ACCESORIO

m. Per Kg. And spools available according to diameter

Diameter mm.	m./Kg.	DS15	AZ90	B100	B200	CM600
Ø 0,50	652,94	•	-	-	-	-
Ø 0,60	454,54	•	•	•	-	•
Ø 0,70	333,33	•	•	•	-	•
Ø 0,80	255,10	•	•	•	•	•
Ø 0,90	201,61	•	•	•	•	•
Ø 1,00	163,40	-	•	•	•	•
Ø 1,10	134,95	-	•	•	•	•
Ø 1,20	113,51	-	•	•	•	•
Ø 1,40	83,33	-	-	•	•	•
Ø 1,50	72,55	-	-	•	•	•
Ø 1,60	63,77	-	-	•	•	•
Ø 1,80	50,40	-	-	•	•	•

Spool dimensions

Spool	Ø Ext. D	Ø Int. d	Height h	Kg. approx	Type
DS15	300	52	100	14-16	Plastic Spool
AZ90	355	127	350	90-100	Plastic Spool
B100	510	325	405	100-110	Cardboard Barrel
B200	510	325	800	190-200	Cardboard Barrel
CM600	600	80	700	490-510	Wooden Spool



Palletisation according to spool

Spool	Pallet dimensions Width/length/height	Units per box	Boxes per pallet	Approx. pallet weight	Boxes per 1/2 pallet	Approx. weight 1/2 pallet
DS15	1050/1050/580	4	18	1080 Kg.	9	540 Kg.
AZ90	1050/1050/500	-	9	750 - 850 Kg.	-	-
B100	1050/1050/930	-	8	800 - 900 Kg.	-	-
B200	1050/1050/880	-	4	800 - 900 Kg.	-	-
CM600	600/600/700	-	1	450 - 550 Kg.	-	-



## FLAT WIRE **FOR STAPLERS**



Aware of the importance of flat wire for staplers in cardboard box production, Desiree wires are specially developed in order to avoid interruptions on such machines.

All our wires are characterised by their cleanliness, leaving virtually no residue on the stapling heads and thereby preventing costly maintenance.

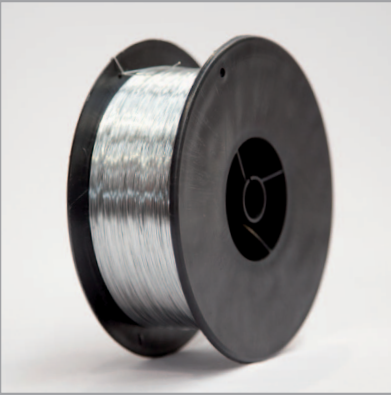
DESIREE wires extend the useful life of blades and guides, thus improving the associated manufacturing costs.

All wires stapler wires have been subject to a hot-dip galvanizing process, which provides excellent protection against anti-corrosion and completely avoids the appearance of unsightly and dangerous rust on the staple itself and, of course, on the cardboard, even in the harshest conditions, such as cool rooms, wet product content or weather damage.



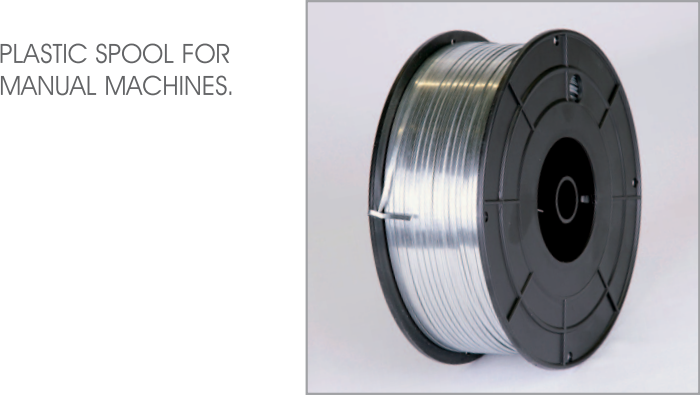


D2



PLASTIC SPOOL.

D4



PLASTIC SPOOL FOR  
MANUAL MACHINES.

D8



PLASTIC SPOOL FOR  
AUTOMATIC AND  
SEMI-AUTOMATIC  
MACHINES with  
brake.

D15



PLASTIC SPOOL FOR  
AUTOMATIC AND  
SEMI-AUTOMATIC  
MACHINES with  
brake.

D50



PLASTIC SPOOL  
FOR AUTOMATIC  
MACHINES with  
motorized winder.

D120



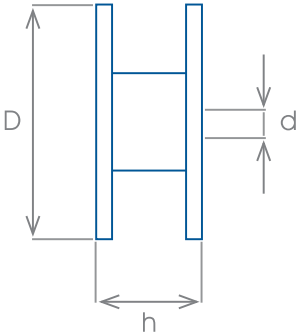
CARDBOARD  
AND WOODEN  
SPOOLFOR  
MACHINES with  
motorized winder.

Spools available according to dimensions

Wire dimension in mm.	D2	D4	D8	D15	D50	D120
2,00 x 0,50	-	•	•	-	-	-
2,50 x 0,50	-	•	•	•	•	•
2,50 x 0,60	-	•	•	•	•	•
2,50 x 0,68	-	•	•	•	•	•
2,50 x 0,70	-	-	•	•	•	•
2,50 x 0,80	-	-	•	•	•	•
2,30 x 0,94	-	-	•	•	•	•

Measures and spools for compact cardboard

0.95x0.65	•	•	-	-	-	-
0.90x0.60	•	•	-	-	-	-
0.85x0.55	•	•	-	-	-	-
0.80x0.50	•	•	-	-	-	-



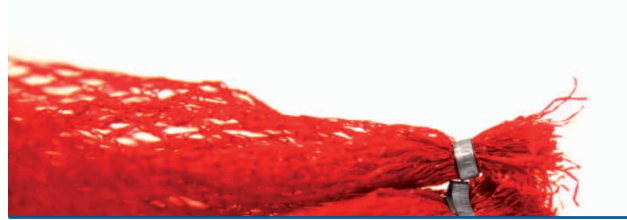
Spool dimensions

Spool	Ø Ext. D	Ø Int. d	Height h	Kg. Approx.	TYPE
D4	165	19	63	4-5	Bobina Plástica
D8	220	70	65	8-9	Bobina Plástica
D15	240	98	100	15-17	Bobina Plástica
D50	460	300	105	45-50	Bobina Plástica
D120	560	55	180	100-120	Bobina Madera

Palletisation according to spool

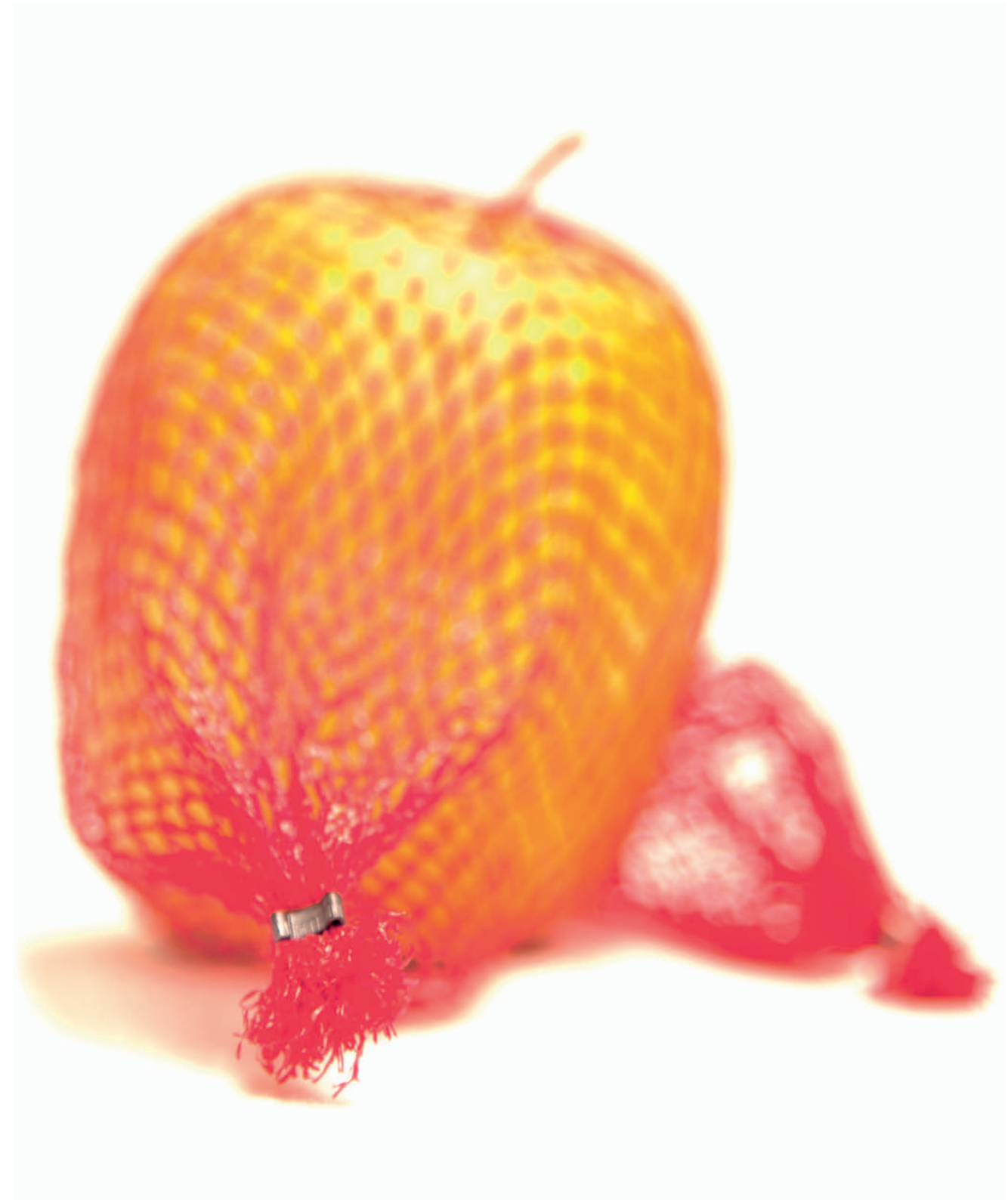
Spool	Pallet dimensions Width/length/height	Units per box	Boxes per pallet	Approx. pallet weight
D4	1000/1200/610	6	34	1000 - 1100 Kg.
D8	1000/1200/620	3	40	1000 - 1100 Kg.
D15	1000/1200/650	2	36	1000 - 1200 Kg.
D50	1000/1200/610	-	20	1000 - 1100 Kg.
D120	1000/700/710	-	5	600 - 700 Kg.

## WIRE FOR **MESHING MACHINES**



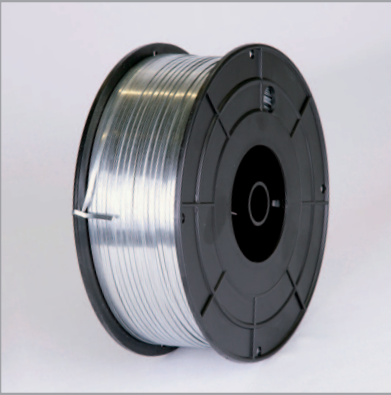
Wires which are generally used in horticulture. The hot dip galvanizing process to which they are subjected ensures excellent results against corrosion both before and after forming the staple, thus protecting the image of the packaged product and preventing the onset of rust, even for seafood products.

Thanks to the selection of materials and our production process, we obtain wire with mechanical properties that are ideal for this use.



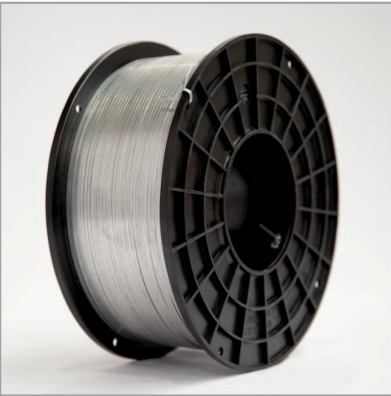


D4



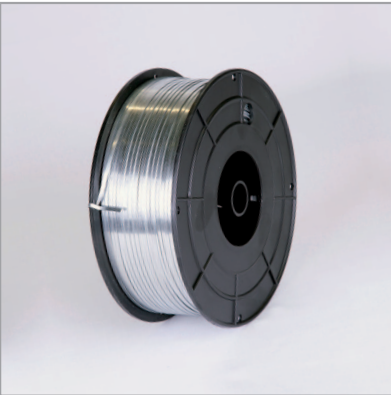
PLASTIC SPOOL FOR  
MANUAL MACHINES.

D15



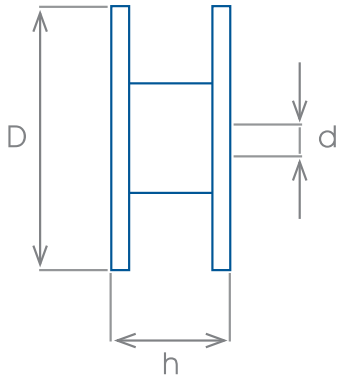
PLASTIC SPOOL FOR  
AUTOMATIC AND  
SEMI-AUTOMATIC  
MACHINES with  
brake.

C155



PLASTIC SPOOL FOR  
MANUAL MACHINES.

Spools available per measurements			
Wire measurement mm.	D4	D15	C155
2,50 x 0,50	•	•	•
3,00 x 0,50	•	•	•



Measurements and spools for meshing machine					
Spool	Ø Ext. D	Ø Int. d	Height h	Kg. Aprox.	TYPE
D4	165	19	63	4-5	Plastic Spool
D15	240	98	100	15-17	Plastic Spool
C155	155	19	63	3-4	Plastic Spool

Palletisation according to spool				
Spool	Pallet dimensions Width/length/height	Units per box	Boxes per pallet	Approx. pallet weight
D4	1000/700/520	5	20	500 Kg.
D15	1000/700/640	1	30	500 Kg.
C155	1000/700/640	5	20	500 Kg.

## OTHER WIRES



Victorian Pascual, SL, through its selection of raw materials, a transformation process adapted to the needs of each client and a highly-skilled team, is able to offer round and flat wires for different applications, always developed to suit your needs.

Agricultural wires, wires for beekeeping, graphic arts, cable reinforcement, parts, flat wires for staples, packaging, guide wires, etc.







**VICTORIANO PASCUAL S.L.**

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